

**TECHNICAL DATA SHEET**

# BROWN ALUNDUM

**Brown Alundum** is made from Calcined Bauxite. It is a hard and tough material, used in manufacturing of grinding wheels (both vitrified and resin bonded) and coated products. These grains are also used for shot blasting and as polishing media. Refractory grade BFA is used as a raw material in the manufacture of high alumina refractory..

**PHYSICAL PROPERTIES**

Specific Weight	3.96 g/ cm <sup>3</sup>
Mohs Hardness	9.0
Crystal form	α-Al <sub>2</sub> O <sub>3</sub>
Melting Point	2250°C



1. Used for refractory, casting, foundry and Painting etc

**TYPICAL CHEMICAL ANALYSIS [%]**

Size	Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	TiO <sub>2</sub>	CaO	MgO
0-1mm 1-3mm 3-5mm 5-8mm	≥95.0	≤0.30	≤1.0	1.7-3.4	≤0.42	/
200F 325F	≥92.5	≤1.0	≤3.0	3.0-5.0	≤0.60	/



2. Used for abrasives, blasting, grinding, ceramic, rust removal, surface treatment, floor coating, abrasion resistant layer etc

**TYPICAL CHEMICAL ANALYSIS [%]**

Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	MgO	CaO	TiO <sub>2</sub>	Na <sub>2</sub> O	K <sub>2</sub> O	LOI
≥95.0	≤0.30	≤1.0	/	0.42	1.7-3.4	/	/	< 0.09

**PARTICLE SIZE DISTRIBUTION**

F8	+4000um	0	+2800um	≤20%	+2360um	≥45%	+2360+2000um	≥70%	-1700um	≤3%
F10	+3350um	0	+2360um	≤20%	+2000um	≥45%	+2000+1700um	≥70%	-1400um	≤3%
F12	+2800um	0	+2000um	≤20%	+1700um	≥45%	+1700+1400um	≥70%	-1180um	≤3%
F14	+2360um	0	+1700um	≤20%	+1400um	≥45%	+1400+1180um	≥70%	-1000um	≤3%
F16	+2000um	0	+1400um	≤20%	+1180um	≥45%	+1180+1000um	≥70%	-850um	≤3%
F20	+1700um	0	+1180um	≤20%	+1000um	≥45%	+1000+850um	≥70%	-710um	≤3%
F22	+1400um	0	+1000um	≤20%	+850um	≥45%	+850+710um	≥70%	-600um	≤3%
F24	+1180um	0	+850um	≤25%	+710um	≥45%	+710+600um	≥65%	-500um	≤3%
F30	+1000um	0	+710um	≤25%	+600um	≥45%	+600+500um	≥65%	-425um	≤3%



## TECHNICAL DATA SHEET

F36	+850um	0	+600um	≤25%	+500um	≥45%	+500+425um	≥65%	-355um	≤3%
F46	+600um	0	+425um	≤30%	+355um	≥40%	355+300um	≥65%	-250um	≤3%
F54	+500um	0	+355um	≤30%	+300um	≥40%	+300+250um	≥65%	-212um	≤3%
F60	+425um	0	+300um	≤30%	+250um	≥40%	250+212um	≥65%	-180um	≤3%
F70	+355um	0	+250um	≤25%	+212um	≥40%	+212+180um	≥65%	-150um	≤3%
F80	+300um	0	+212um	≤25%	+180um	≥40%	+180+150um	≥65%	-125um	≤3%
F90	+250um	0	+180um	≤20%	+150um	≥40%	+150+125um	≥65%	-106um	≤3%
F100	+212um	0	+150um	≤20%	+125um	≥40%	+125+106um	≥65%	-75um	≤3%
F120	+180um	0	+125um	≤20%	≥40%	≥40%	+106+90um	≥65%	-63um	≤3%
F150	+150um	0	+106um	≤15%	+75um	≥40%	+75+63um	≥65%	-45um	≤3%
F180	+125um	0	+90um	≤15%	+75um	*	+75+63um	≥40%	-53um	*
F220	+106um	0	+75um	≤15%	+63um	*	+63+53um	≥40%	-45um	*



3. Used for Grinding, polishing, lapping, whetstone, polishing pads, ceramic membrane etc

### TYPICAL CHEMICAL ANALYSIS [%]

Al <sub>2</sub> O <sub>3</sub>	Fe <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	FeO	MgO	CaO	TiO <sub>2</sub>	Na <sub>2</sub> O	K <sub>2</sub> O	LOI
92.5-96.0	≤0.75	≤2.0	/	≤0.50	/	1.7-3.4	/	/	< 0.09

### PARTICLE SIZE DISTRIBUTION

#### HAPTER I ( JIS STANDARD )

Size	DO(um)	D3(um)	D50(um)	D94(um)
#240	≤127	≤103	57.0±3.0	≥40
#280	≤112	≤87	48.0±3.0	≥33
#320	≤98	≤74	40.0±2.5	≥27
#360	≤86	≤66	35.0±2.0	≥23
#400	≤75	≤58	30.0±2.0	≥20
#500	≤63	≤50	25.0±2.0	≥16
#600	≤53	≤41	20.0±1.5	≥13
#700	≤45	≤37	17.0±1.5	≥11
#800	≤38	≤31	14.0±1.0	≥9.0
#1000	≤32	≤27	11.5±1.0	≥7.0
#1200	≤27	≤23	9.5±0.8	≥5.5
#1500	≤23	≤20	8.0±0.6	≥4.5
#2000	≤19	≤17	6.7±0.6	≥4.0

#### CHAPTER II ( FEPA STANDARD )



## TECHNICAL DATA SHEET

Size	D3(um)	D50(um)	D94 ( um)
F230	< 82	53.0±3.0	>34
F240	< 70	44.5±2.0	>28
F280	< 59	36.5±1.5	>22
F320	< 49	29.2±1.5	>16.5
F360	< 40	22.8±1.5	>12
F400	< 32	17.3±1.0	>8
F500	< 25	12.8±1.0	>5
F600	< 19	9.3±1.0	>3
F800	< 14	6.5±1.0	>2

### Mainly Applications

- Bonded Abrasives and Coated abrasives
- Refractory, casting, foundry, and painting etc
- Wet and dry blast media, grinding and polishing etc
- PCB plate(PCBA, FPC, LED) blasting
- Polishing wax, Grinding stones, polishing pads etc
- removal of scale, rust and old coatings
- ceramics shapes
- Grinding wheels, Cup wheels etc
- brake and friction linings



### PACKAGING

